# **Sensors for Conductivity Measurement**





## **SE 680 Memosens Toroidal Conductivity Sensor**

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### **Applications**

Fresh water technology, dairy products, breweries, soft drink manufacturing, electro-

plating, CIP monitoring in the beverage industry, pharmaceutical applications, cooling tower monitoring, monitoring concentrations of brine, alkalis and acids,

#### **Facts**

- Compact design
- Competitively priced
- Large measuring range
- Quick-reacting temperature detector
- Digital data transfer
- Completely molded surface
  Ra ≤ 0.4 μm
- Virgin PEEK, FDA-certified

### **Specifications**

Cell factor: Approx. 6.4 / cm

Measuring range: Approx. 0.0002 to 2000 mS/cm

Material: PEEK (FDA-certified)

Temperature detector: Pt 1000 Response time:  $T_{90}$  < 26 s

Temperature: 14 ... 257 °F(-10 ... 125 °C) (302 °F (150 °C) < 60 min.)

Pressure: 145 psi (10 bar) 176 °F (80 °C),

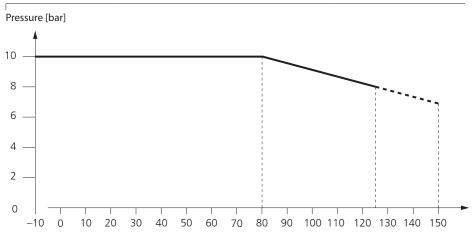
116 psi (8 bar) 257 °F (125 °C)

Process connections: 2" Tri-clamp, sensor for installation in ARF 210/215 or ARD

220

Electrical connection: Memosens, M12, 4 pins FM Approvals (US & C) Cl. 1 Div. 1, GP ABCD T3/T4/T6

## **Pressure/Temperature Diagram**



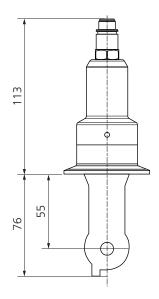


Product Range				Order No.
SE 680 conductivity sensor	Clamp 2"			SE 680N-J2N4U00K
	Clamp 2"		Memosens	SE 680N-J2N4U00M
	Clamp 2"	Intrinsically Safe	Memosens	SE 680X-J2N4U00M
	Sensor for installation in ARF 210/215 or ARD 220			SE 680N-K8N4U00K
	Sensor for installation in ARF 210/215 or ARD 220		Memosens	SE 680N-K8N4U00M
	Sensor for installation in ARF 210/215 or ARD 220	Intrinsically Safe	Memosens	SE 680X-K8N4U00K
Accessories				Order No.
Digital cable with M12 socket			5 m	CA/M12-005NA
			10 m	CA/M12-010NA
			20 m*)	CA/M12-020NA
				Order No.
Conductivity standard	KCI 0.1 mol/l 12.88 mS/cm ± 1.5 %		250 ml	ZU 0348
Calibration Certificate				ZU 0320

<sup>\*)</sup> Greater lengths on request (max. 100 m)

## **Dimensional Drawings**

**SE 680N-J2** Clamp 2"



All dimensions in mm