# **Inside Micrometers**

# SERIES 339 – Digimatic Long Range Extension Tube Inside Micrometer

- Wide range of inside measurements possible by combining extension tubes with the micrometer head.
- The sleeve is rotated to adjust the index line position when setting to a length standard.
- An optional inside-length standard, such as a setting ring or Inside Micro Checker (see pages C-37 to C-38 or page C-24, respectively), is required for accurately setting the micrometer before measurement.

## 339-303/304 features:

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- IP65 (water-proof) protection level that enables use in the presence of cutting fluid.
- A large-character LCD display.
- Storage of 2 preset values for use when setting to an inside length standard.
- A function lock that prevents accidental changing of the reference setting during measurement.
- An output port for measurement data that enables inclusion in a statistical process control or networked measurement system.
- Ability to use Interface Input Tools that enable conversion of measurement data to keyboard signals that are then directly input to cells in off-the-shelf spreadsheet software.



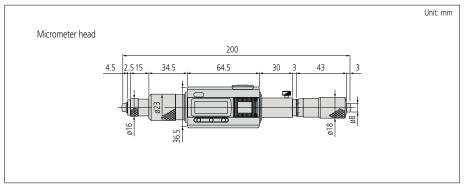


## Specifications

#### Inch/Metric

| Code No. | Range                 | Micrometer<br>head stroke | Extension tubes                          | Display unit         |  |
|----------|-----------------------|---------------------------|--|----------------------|--|
| 339-102  | 8-9" (203.2-228.6 mm) |                           | —  | 8-9"<br>(200-225 mm) |  |
| 339-303  | 8-40" (203.2-1016 mm) | 1"<br>(25 mm)             | 1", 2", 4", 8", 16"                      |                      |  |
| 339-304  | 8-60" (203.2-1524 mm) |                           | 1", 2", 4", 8" (2 pcs.),<br>16" (3 pcs.) |                      |  |

#### Dimensions



## **Technical Data**

 Dust/water

 protection level:
 IP65 (IEC60529)

 Resolution:
 0.001 mm / .0001 "

 Battery:
 SR44 (1 pc) 938882

 Accuracy\*1:
 ±(3+n+L/50) µm\*2/

 ±(.00015+.00005n+.00005 (L/2)]"\*2

\*1 Excluding quantizing error.
 \*2 n = number of tubes, L = maximum measuring length (mm/inch)
 Note: Fractions rounded up

#### Functions (for 339-303/304)

Zero-setting Origin restoration Data hold 2-point preset Function lock Automatic power ON/OFF Error alarm Data output

### **Optional Accessories**

| Code No.   | Description  |  |  |  |
|--|--|--|--|--|
| 02AZD790B  | U-WAVE-T data cable with<br>pushbutton (160 mm)                                  |  |  |  |
| 02AZE140B  | U-WAVE-T data cable with<br>pushbutton and footswitch<br>connection (160/500 mm) |  |  |  |
| 05CZA662   | SPC data cable with<br>pushbutton (1 m)  |  |  |  |
| 05CZA663   | SPC data cable with<br>pushbutton (2 m)  |  |  |  |
| 06AFM380B  | USB Input Tool Direct<br>USB-ITN-B (2 m)   |  |  |  |
| Satting rings (up to a300 mm (a12") refer to pages (-37 to |  |  |  |  |

Setting rings (up to  $\emptyset$ 300 mm/ $\emptyset$ 12") refer to pages C-37 to C-38.



Using a setting ring to accurately set an inside micrometer.



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